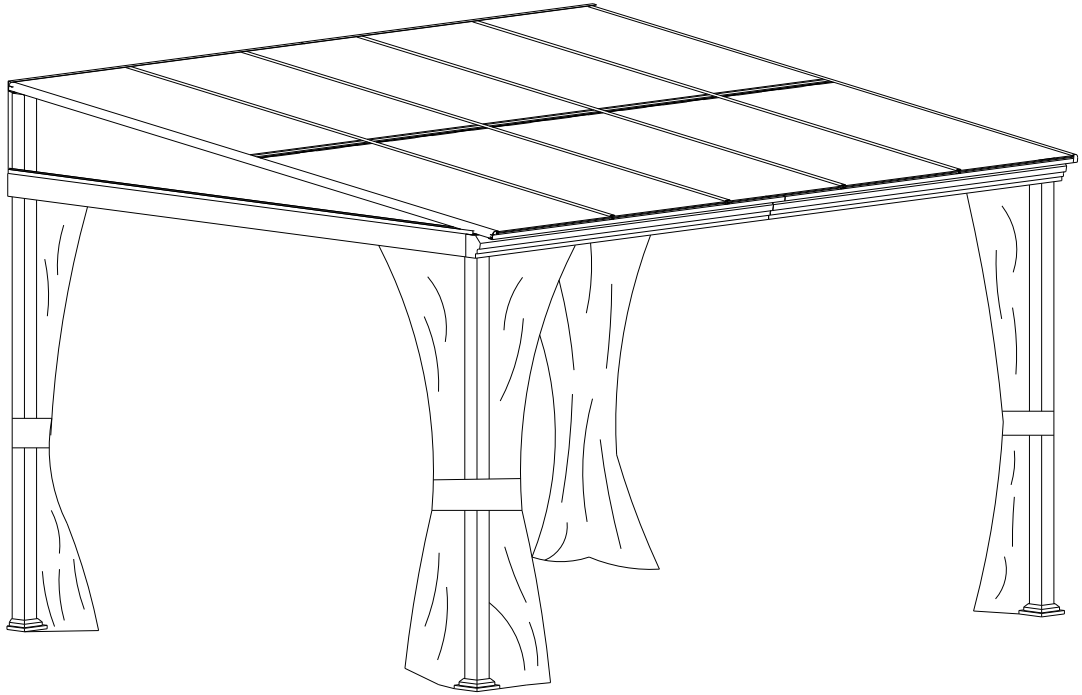
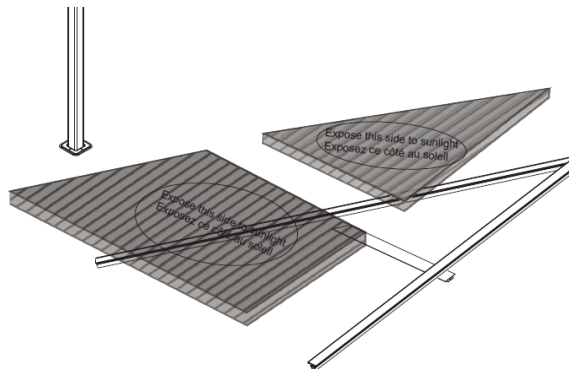


Assembly Instructions

Item: L-GZ605PST-A1



DO NOT REMOVE THE PROTECTIVE FILM ON THE PC TOP PANELS UNTIL INSTALLATION. MAKE SURE TO PUT THE UV PROTECTED SIDE FACING UP. IT IS A VERY IMPORTANT PROCEDURE; IF NOT FOLLOWED AS DESCRIBED, YOUR ROOF WILL NOT BE COVERED BY THE GUARANTY.



GAZEBO ASSEMBLY INSTRUCTIONS

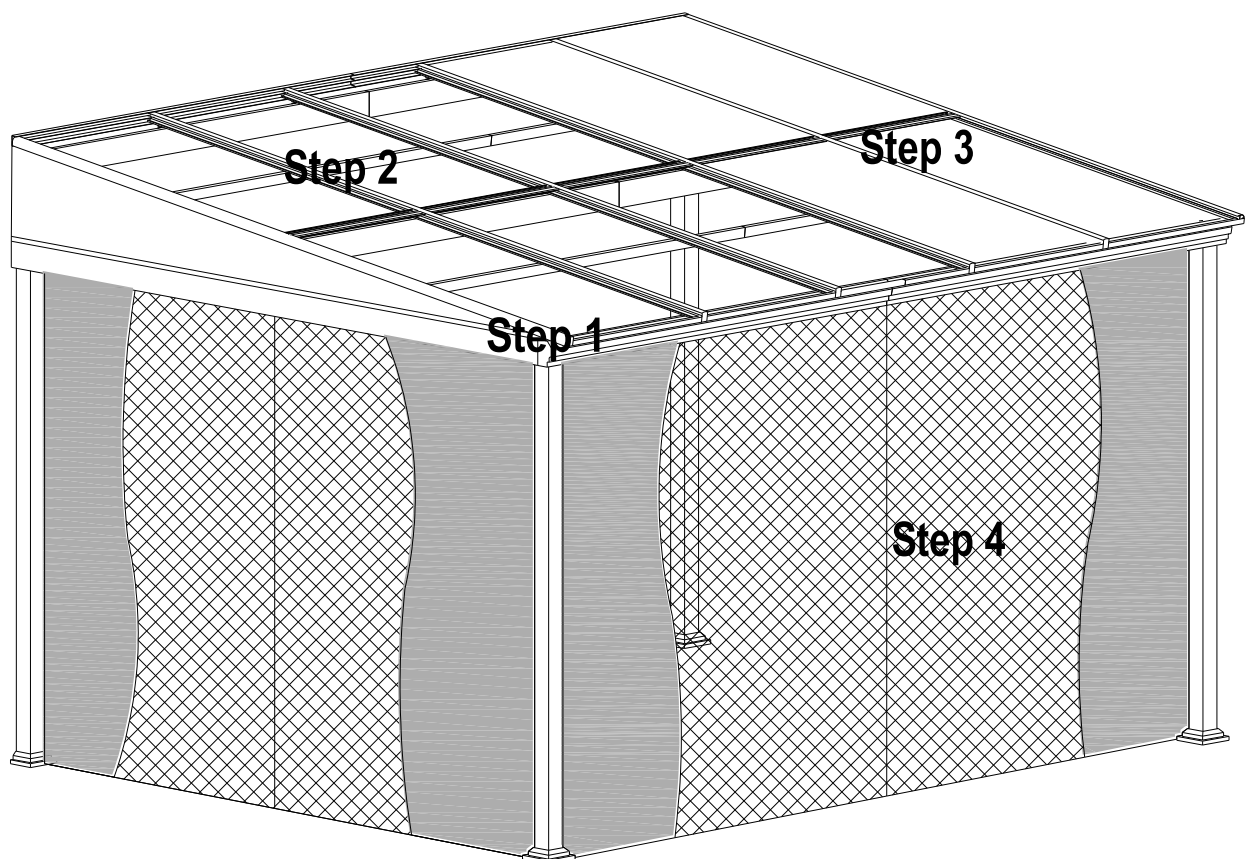
Our clear, easy-to-follow, step-by-step instructions will guide you through the project from start to finish. The final product will be a quality piece that will give you years of enjoyment.

All you will need is a screwdriver, a hammer and two ladders of at least 8 feet (2.5 m) high (not included).

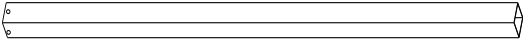
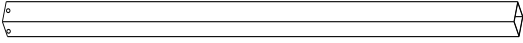

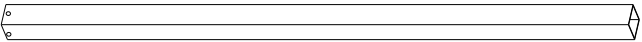


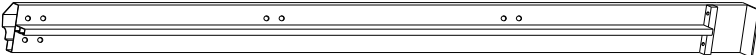
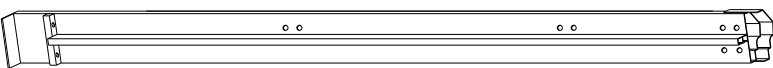



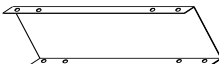




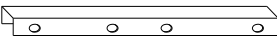


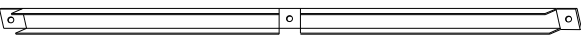
Note: THIS UNIT IS HEAVY!







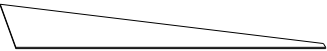

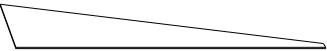








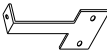


DO NOT assemble this item alone for your safety. Six people are necessary for smooth & safe installation.






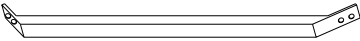


Item identification: For ease of identification, all parts are labeled to correspond to the Step number in which the part is used.



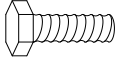




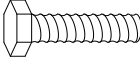



Parts List

Front post 1	A1	1	
Front post 2	A2	1	
Back post 1	A3	1	
Back post 2	A4	1	
Side beam 1	B1	1	
Side beam 2	B2	1	
Decorative slot 1	C1	1	
Decorative slot 2	C2	1	
Junction bar	D	1	
Back beam 1	E1	1	
Back beam 2	E2	1	
Beam junction	F	2	
Middle beam 1	G1	1	
Middle beam 2	G2	1	
Small beam 1	H1	2	
Small beam 2	H2	2	
Small beam junction	I	2	
Back card slot 1	J1	1	
Back card slot 2	J2	1	
Front card slot 1	K1	2	

Front card slot 2	K2	1	
Edge beam 1	L1	1	
Edge beam 2	L2	1	
Middle beam	L3	4	
PC panel 1	M1	10	
PC panel 2	M2	1	
PC panel 3	M3	1	
PC panel 4	M4	1	
PC panel 5	M5	1	
PC penal card slot	N	5	
Side card slot 1	N1	1	
Side card slot 2	N2	1	
Post base 1	O1	2	
Post base 2	O2	2	
Post base cover 1	P1	2	
Post base cover 2	P2	2	
Curtain-mounting tab	Q	4	
Middle beam bracket	R	2	
Connecting piece 1	S1	12	
Connecting piece 2	S2	4	

Connecting piece 3	S3	1	
Connecting piece 4	S4	1	
Bracket 1	T1	1	
Bracket 2	T2	1	
Bracket 3	T3	4	
Corner support	U	2	
Mosquito screen	V	1	
Curtain	W	1	

Hardware Pack 1

AA	Bolt M6X20	4PCS	
BB	Flat washer M6	74PCS	
CC	Bolt M6X15	38PCS	
DD	Nut M6	2PCS	
FF	Bolt M6X15	24PCS	
GG	Bolt M6X35	4PCS	
HH	Bolt M6X15	26PCS	
Z1	Wrench M6	2PC	
Z2	Wrench M6	1PC	

Step 1

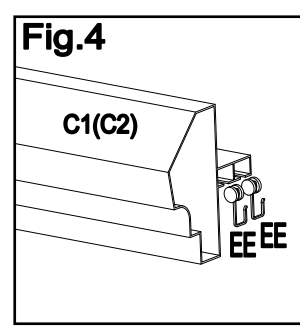
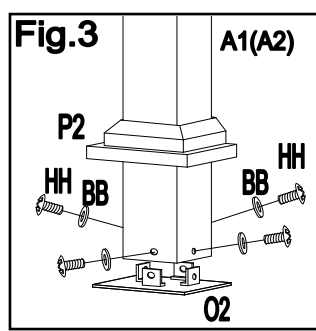
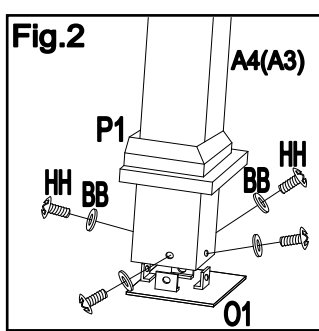
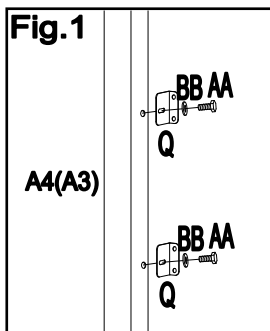
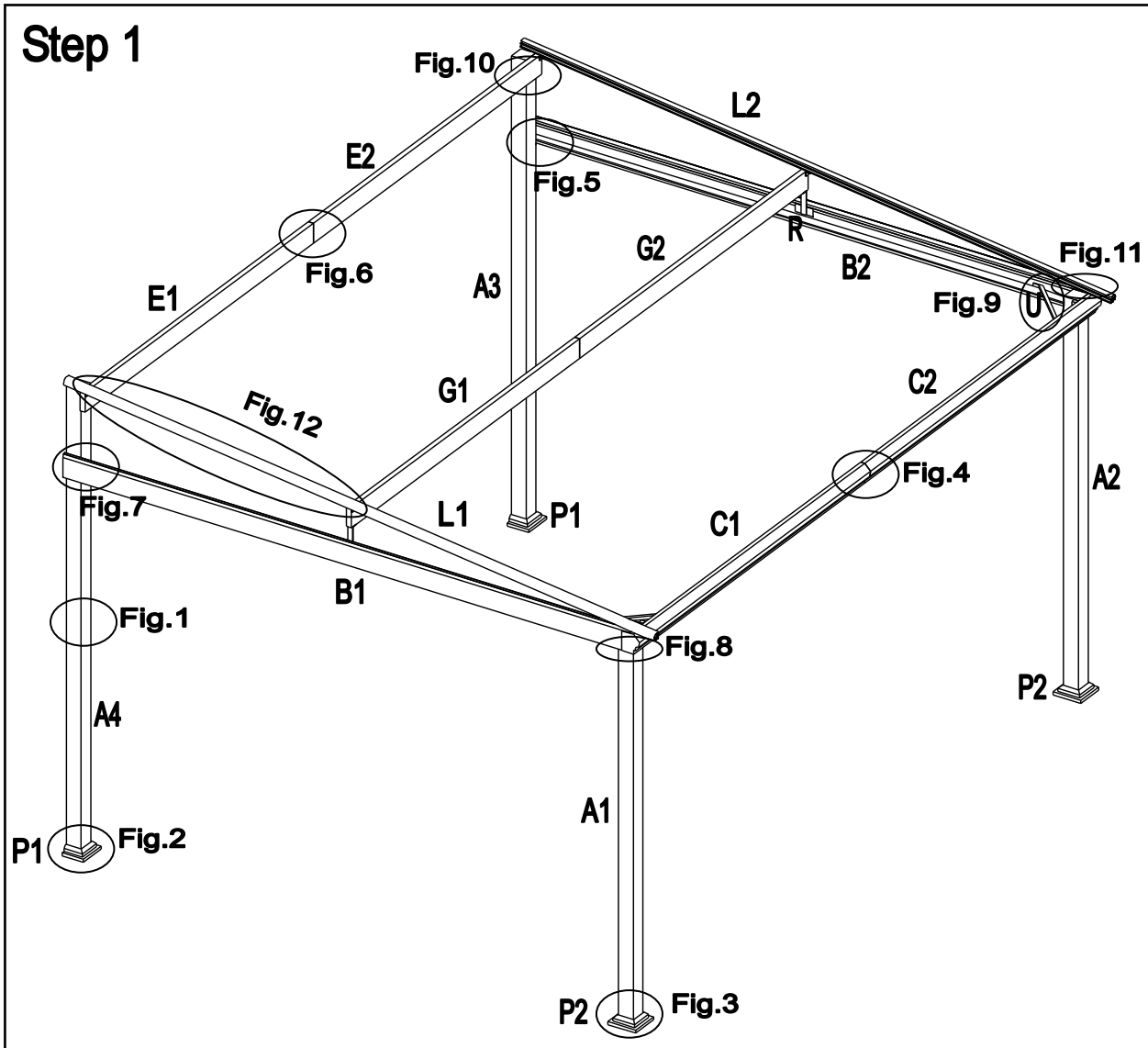


Fig.1: Install the curtain-mounting tab (Q) to back post 1 (A3) and back post 2 (A4) with bolt (AA) and flat washer (BB). Ensure the narrow surface of the curtain-mounting tab (Q) faces the post with three holes.

Fig.2: Set the post base cover 1 (P1) into the back post 1 (A3) and back post 2 (A4), then secure post base 1 (O1) to post 4 (A4) and post 3 (A3) with a bolt (HH) and flat washer (BB). Ensure the flat surface of the base 1 (O1) and post base cover 1 (P1) face the post with three holes.

Fig.3: Set the post base cover 2 (P2) to the front post 1 (A1) and front post 2 (A2), then secure the post 2 (O2) to front post1 (A1) and front post 2(A2) by using bolt (HH) and flat washer (BB).

Fig.4: Install the plastic rings (EE) into decorative slot 1 (C1) and decorative slot 2 (C2), use 7 plastic rings for each decorative slot.

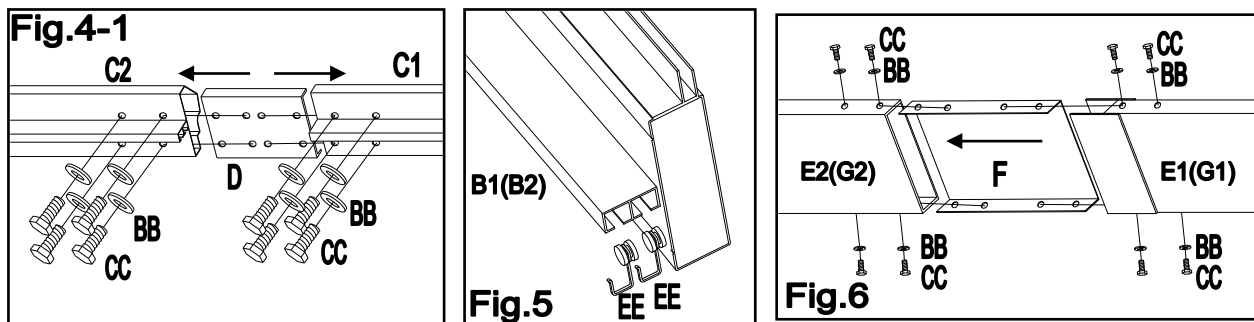


Fig.4-1: Insert the junction bar (D) into the decorative slot 1(C1) and decorative slot 2 (C2), and secure with bolt (CC) and flat washer (BB).

Fig.5: Install the plastic rings (EE) into the runner of side beam 1 (B1) and side beam 2 (B2), 12 plastic rings for each runner.

Fig.6: Insert the beam junction (F) into back beam 1 (E1) and beam 2 (E2) and secure with bolt (CC), and flat washer (BB). Install the middle beam 1 (G1) and middle beam 2 (G2) in the same way with back seam1 (E1) and back seam2 (E2).

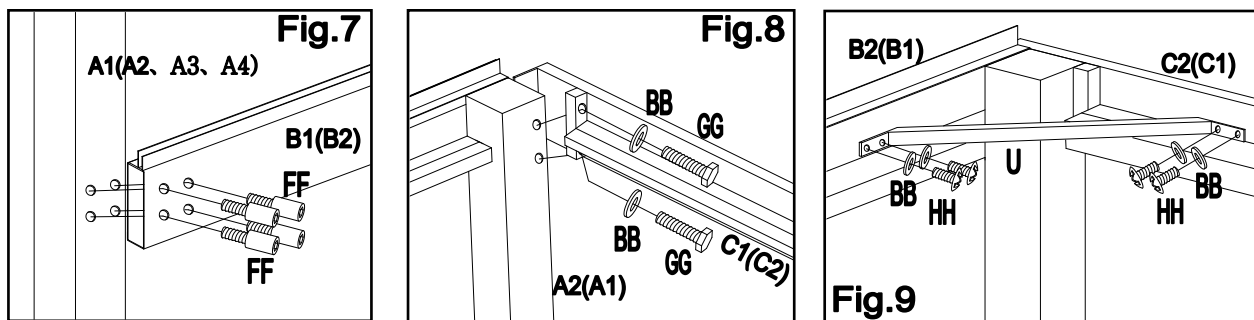


Fig.7: Use bolts (FF) to install the complete side beam 1(B1) (or side beam 2(B2)) to front post 1 (A1) and back post2 (A4)(or front post 2(A2) and back post 1(A3))

Fig.8: Install the complete decorative slot to front post with bolt (GG) and flat washer.

Fig.9: Install the corner support (U) to the corner of front post, and secure them with bolt (HH) and bolt (BB).

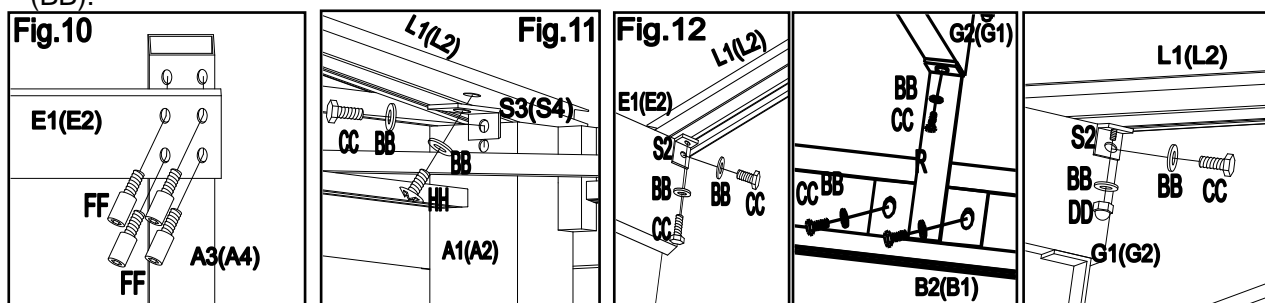






Fig.10: Install the complete back beam to back post with bolt (FF).

Fig.11: Use bolt (HH), flat washer (BB) to install the connecting piece 3 (S3) (or install connecting piece 4(S4)) to edge beam 1(L1)(or edge beam 2(L2)), then install the complete side beam to post 1 (A1)(or post 2(A2))

Fig.12: Using connecting piece 2(S2), bolt (CC), flat washer (BB) to secure the edge beam 1(L1)(or edge beam 2(L2)) to back seam. Use bolt (CC) and flat washer (BB) to install middle beam mounting bracket (R) and middle beam to side beam. Install connecting piece 2 (S2) to the bolt of edge beam 1(L1)(or edge beam 2(L2))'s card slot by using bolt (DD) and flat washer (BB), then use a bolt (CC) and flat washer (BB) to install connecting piece (2) to middle beam.

Hardware Pack 2

BB	Flat washer M6	56PCS	
CC	Bolt M6X15	40PCS	
DD	Nut M6	4PCS	
II	Nut M6	12PCS	

Step 2

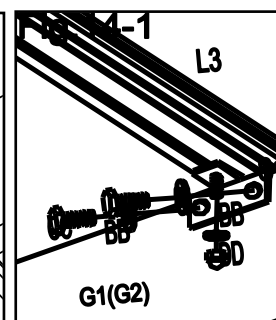
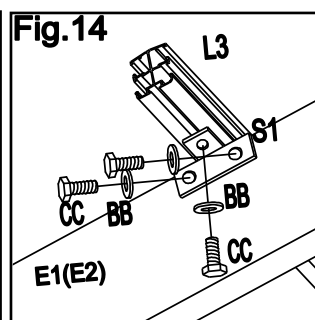
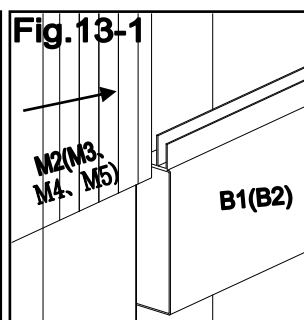
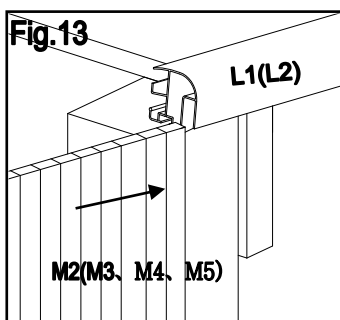
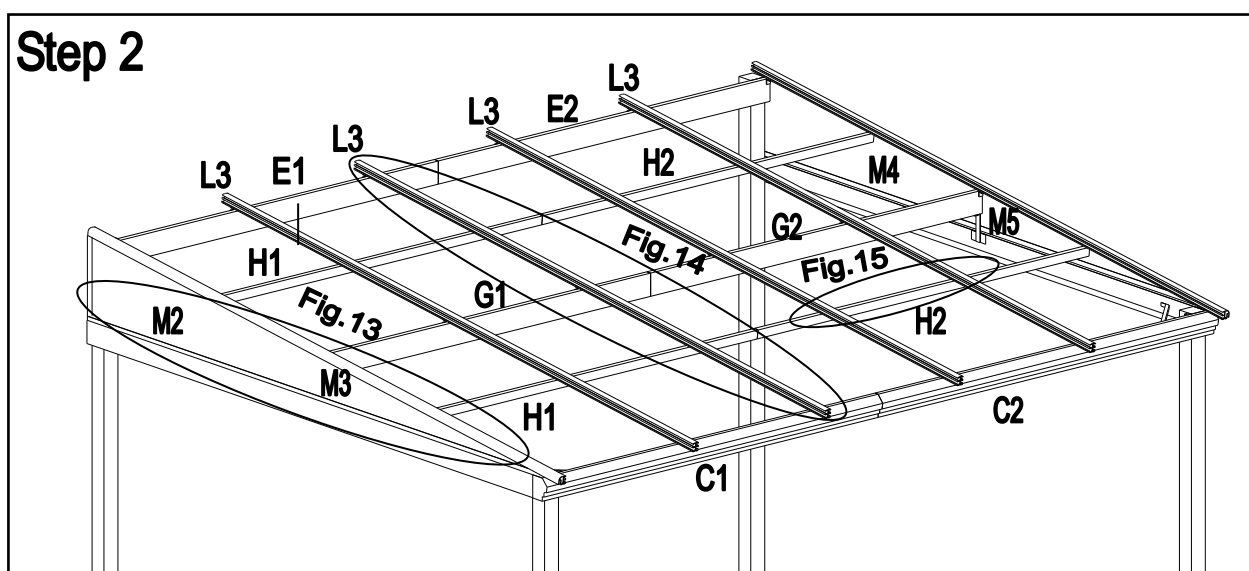


Fig.13, Fig.13-1: Insert the PC panel 3 (M3)(or PC panel 5 (M5)) to the card slot of edge beam and side beam, then insert PC panel 2 (M2)(or PC panel 4(M4)) to the card slot of edge seam and side beam.

Fig.14: Using connecting piece 1 (S1), bolt (CC) and flat washer (BB) to install one side of middle beam (L3) to back beam.

Fig.14-1: Install the connecting piece 1(S1) to the bolt of middle beam (L3)'s card slot by using bolt CC and flat washer BB. Use bolt (CC) and flat washer (BB) to install the connecting piece 2 (S2) to middle beam.

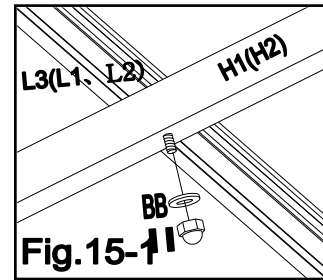
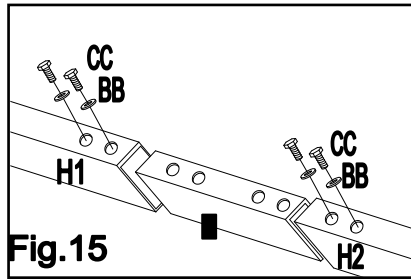
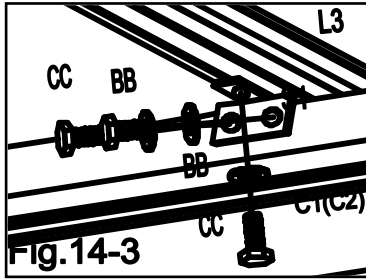


Fig.14-3: Install another side of middle beam (L3) to decorative slot by using connecting piece 1(S1), bolt (CC) and flat washer (BB).

Fig.15: Insert the small beam junction (I) into small beam 1(H1) and small beam 2(H2) and secure them with bolt CC and flat washer BB.

Fig.15-1: Set the complete small beam through the 2 group bolts middle beam (L3) and edge beam(L1) and secure them with nut (II) and flat washer (BB).

Hardware Pack 3

CC	Bolt M6X15	6PCS	
BB	Flat washer M6	16PCS	
HH	Bolt M6X15	4PCS	
DD	Nut M6	6PCS	
JJ	Bolt M6X10	6PCS	

Step 3

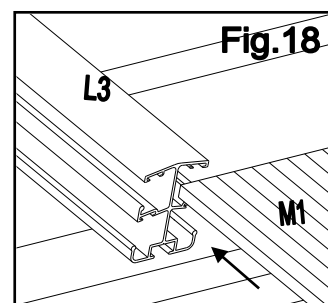
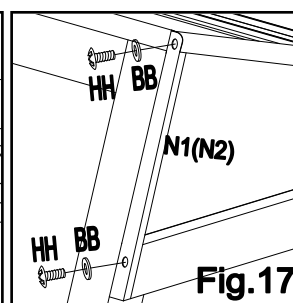
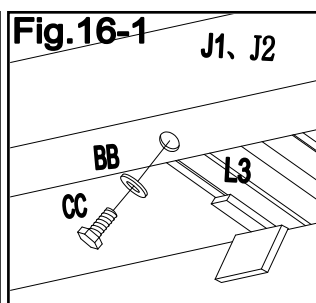
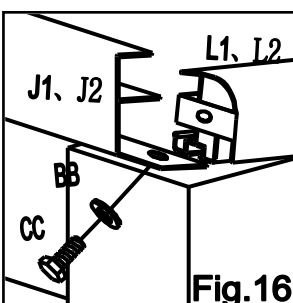
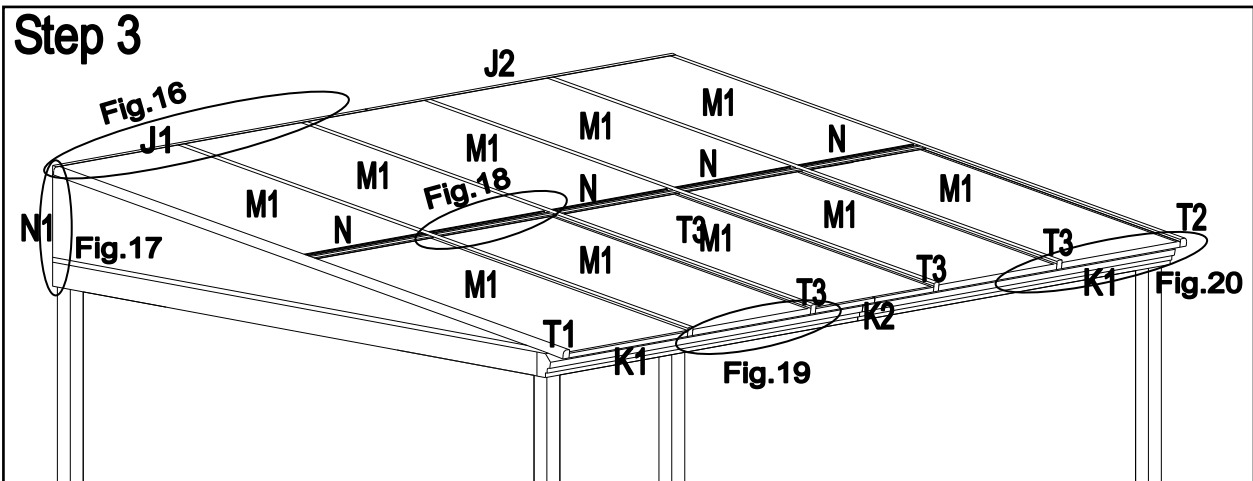


Fig.16: Settle back card slot 1 (J1) and back card slot 2 (J2) to edge beam and middle beam, and secure one side of back card slot to edge beam by using bolt (HH) and flat washer (BB).

Fig.16-1: Use bolt (CC) and flat washer (BB) to secure the back card slot 1(J1) and back card slot 2(J2) to the middle beam (L3)

Fig.17: Set the side card slot 1 (N1) and side card slot 2 (N2) to side PC panel, and secure them with bolt HH and flat washer BB.

Fig.18: Insert the PC panel 1(M1) into the slot of middle beam (L3), install the edge beam 1(L1) and edge beam 2(L2)

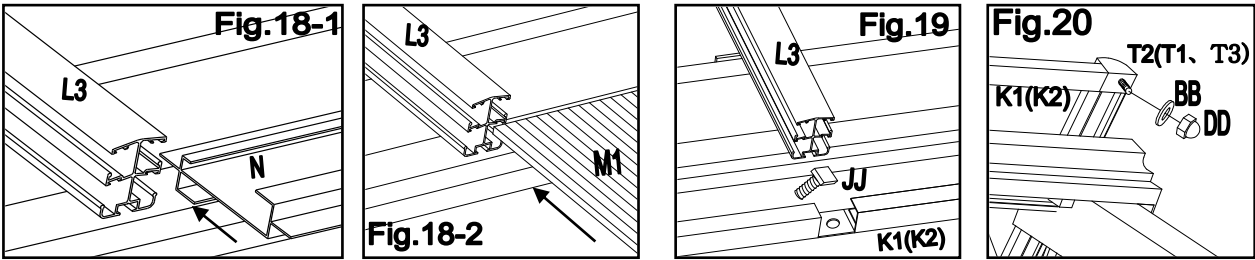


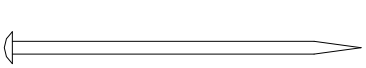

Fig.18-1: Insert the PC panel (N) into the slot of middle beam (L3), install the edge beam1 (L1) and edge beam2 (L2) the same way.

Fig.18-2: Insert PC panel 1(M1) into the bottom card slot of middle beam (L3), install edge beam 1(L1) and edge beam 2(L2) the same way.


Fig.19: Insert the bolt (JJ) into the bottom card slot of middle beam (L3), edge beam 1 (L1) and edge beam 2 (L2), then set the front card slot 1 (K1) to complete bolt (JJ) and insert the front card slot into the PC panel. Install front card slot 2(K2) the same way, see step 3.

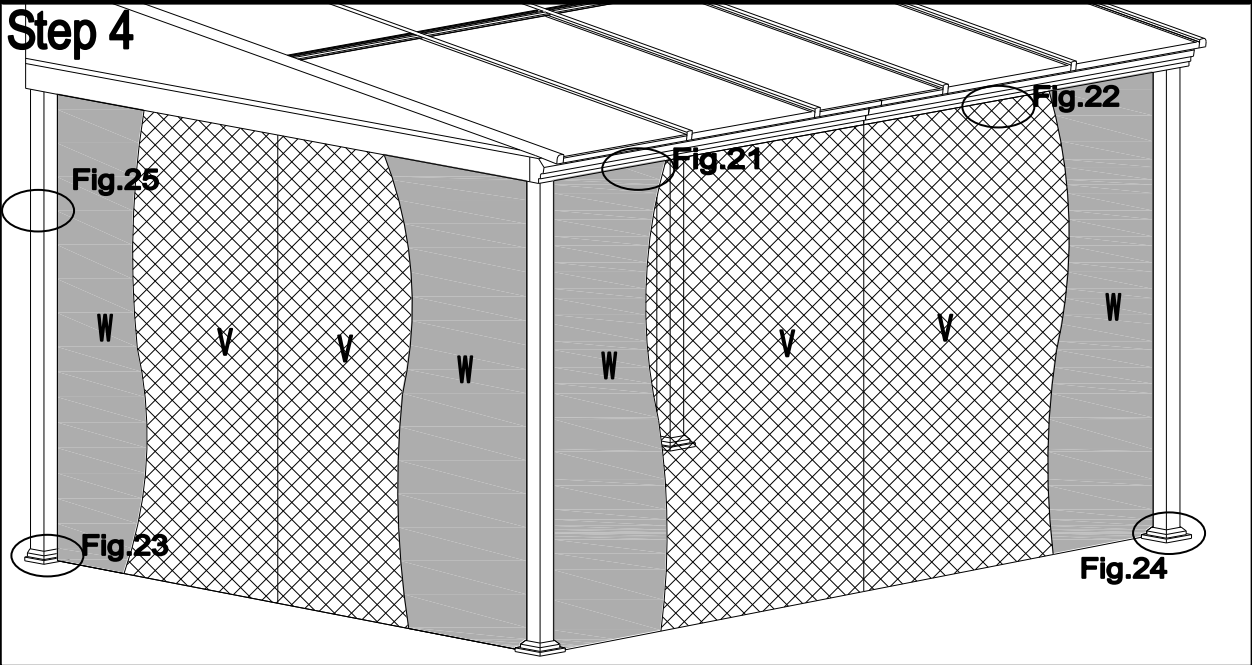
Fig.20: Install the blank 2(T2) to edge beam 2(L2) and front card slot 2(K2), and secure them with bolt DD and flat washer BB. Same way to install the blank 1(T1) and blank 3(T3), see step 3.

Hardware Pack 4

KK	Nail Φ8X250MM	14 PCS	
LL	Screw M6*80	8PCS	

Hardware Pack 5

EE	Plastic ring	76PCS	
----	--------------	-------	---



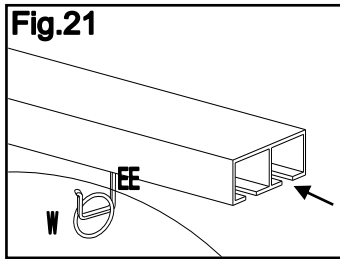


Fig.21: Hang the curtain (W) with the plastic rings (EE) hung on decorative slot and side beam.

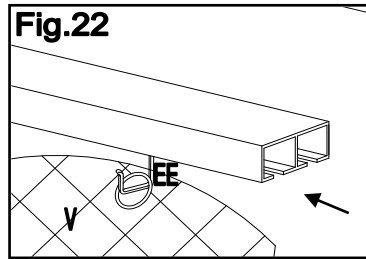


Fig.22: Hang the mosquito screen (V) with the plastic rings (EE) hung on decorative slot and side beam.

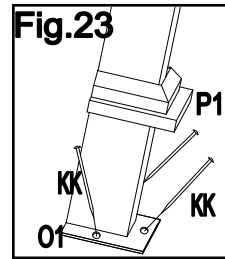


Fig.23: Raise the post base cover 1 (P1) and assemble ground spike (KK) to the ground through the post base 1(O1) .

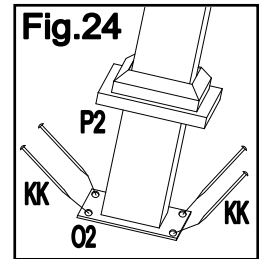


Fig.24: Raise the post base cover 2 (P2) and assemble ground spike (KK) to the ground through the post base 2(O2) .

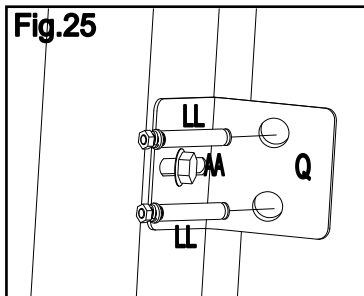


Fig.25: Secure the gazebo to the curtain by using bolt (LL) through curtain-mounting bracket (Q), and screw the bolts in the curtain-mounting bracket (Q).

Warranty

Thank you for purchasing this product. These products have been made to demanding, high-quality standards and are guaranteed for domestic use against manufacturing faults for a period of 12 months from the date of purchase.

This warranty does not affect your statutory rights. In case of any malfunction of your product (failure, missing part, etc.), please call Sunjoy Industries at 1(866) 578-6569 from 8:30 AM to 5:30 PM EST Monday to Friday or fax the replacement part form which put into the package to (740)-283-3549 or Email customer.care@sunjoydirect.com for assistance. Sunjoy reserves the right to repair or replace the defective product, at its discretion.

The product is guaranteed for 12 months if used for normal trade purposes. Any warranty is invalid if the product has been overloaded or subject to neglect, improper use or an attempted repair other than by an authorized agent. Heavy-duty or daily professional/commercial usage are not guaranteed. Due to continuous product improvement, we reserve the right to change the product specifications without prior notice.

SAFETY WARNINGS

1. Keep all children and pets away from assembly area. Children and pets should be supervised while gazebo is being assembled.
2. The assembled gazebo should be located at least 6 feet (2 m) from any obstruction such as fence, garage, and house, overhanging branches, laundry lines or electrical wires.
3. This unit is heavy. Do not assemble this item alone. Six people are recommended for safe assembly.
4. Some parts may contain sharp edges. Wear protective gloves if necessary during assembly.
5. When assembling and using this product, basic safety precautions should always be followed to reduce the risk of personal injury and damage to equipment. Please read all instructions before assembly and use.
6. For outdoor use only. Install on level ground. 16 stakes are provided to secure the gazebo in the ground. If you wish to secure the pavilion to a wood deck or concrete surface, 16 anchors are provided for these surfaces.
7. Check all bolts for tightness before and during usage.
8. Please check your state and local regulations prior to installing this gazebo. Some jurisdictions may require permits for installation and use. Some special procedures may be valid in your area.
9. While this gazebo is manufactured to withstand strong force winds through only the supplied ground stakes, in areas subject to frequent severe weather, securing the gazebo to a deck, concrete patio or footings should be considered.

NOTE: The gazebo's roof and structure are not guaranteed against extreme weather conditions (storms, high winds, etc.). If the gazebo is not dismantled for the winter, snow must be cleaned off regularly. Any damage caused by snow accumulation is not covered by the warranty.

Care & Maintenance:

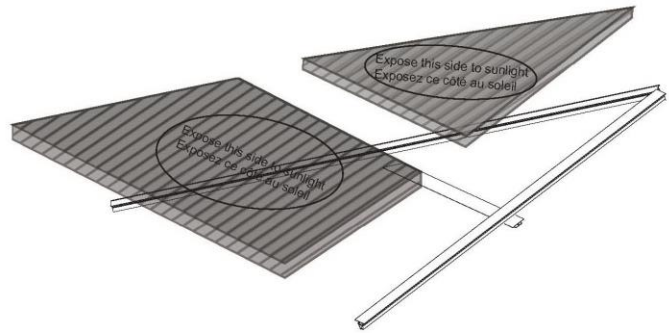
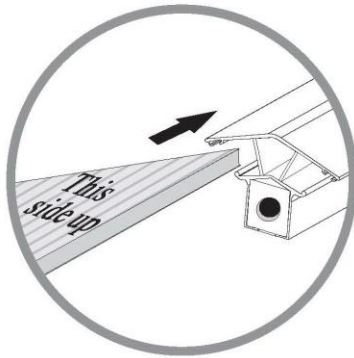
Our steel components for garden accessories and furniture are treated with rust inhibiting paint that protects it from rusting. However, due to the nature of steel, surface oxidation (rusting) will occur once these protective coatings are scratched. This is not a defect and thus not covered by the warranty.

To minimize this condition, we recommend care when assembling & handling the product to prevent scratching the paint. Should any scratching or damage occur, we recommend immediate touch-up with rust inhibiting paint.

Surface rust can also be easily removed with a very light application of common cooking oil. If surface oxidation (rusting) occurs and if no measure is taken to prevent this, the oxidation may start dripping on to deck or patio and caused damaging stains, which may be difficult to remove. This can be prevented if the above-mentioned measures are taken to keep the product from oxidizing.

Made in China

Supplement



- Install the roof panels and according to the picture. Make sure they are completely inserted in the roof bars' track.
- Insert roof panels from the end of the roof bars in the middle of the 12 ft. side of the shelter. Align with the other panels.